



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5151-3
Job Sheet 171608



Part No: D5151-3

Job Qty: 10 ea

Part Name: Clamp Cushion



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/5/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEET 2 IPP REV:A NEW ISSUE 14-12-17 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/8/18	0.00	0.00	Start Up Waterjet		De 18/02/11
100	Waterjet	10 pcs		2/9/18	0.05	0.30	Waterjet1		De 18/02/11
110	QC	10 pcs		2/9/18	0.00	0.00	QC2 Waterjet-2		De 18/02/11
120	QC	10 pcs		2/9/18	0.00	0.00	QC8-6		38
130	Packaging	10 pcs		2/9/18	0.00	0.00	Packaging3		9-89
140	QC21-SA	10 Ea		2/9/18	0.00	0.00	QC21		DAS 21 9-89

FEB 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	1 sf (.1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MNEO60S.063	1	33	0

Part Specifications

Specifications could not be found.

Plex 2/5/18 3:28 PM Dart.lajeunesse.marie

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS																																																																																																	
Part No. _____		Rework ☐		Skid-tube ☐																																																																																																	
NCR No. _____		Scrap ☐		Machining ☐																																																																																																	
		Use-as-is ☐		Thermoforming ☐																																																																																																	
		Suspected Unapproved ☐		Large Fail ☐																																																																																																	
Date : _____		Step #: _____		QTY Effective ☐																																																																																																	
Description Work Order Deviation																																																																																																					
				Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																																																																	
Root Cause				Start up Operation 02/12/18 Job No: 171608																																																																																																	
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INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	15.04.27	New Issue	KJ	
B	17.01.31	Dimensions updated per Dwg Rev B	KJ	
C	17.07.18	Dimensions updated per Dwg Rev C	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :	Step #:	QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation		Disposition				Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : ☐	